

SIEMENS



BACnet PTEC Controller

Terminal Box (VAV) - Hot Water Reheat, Application 6623

Application Note

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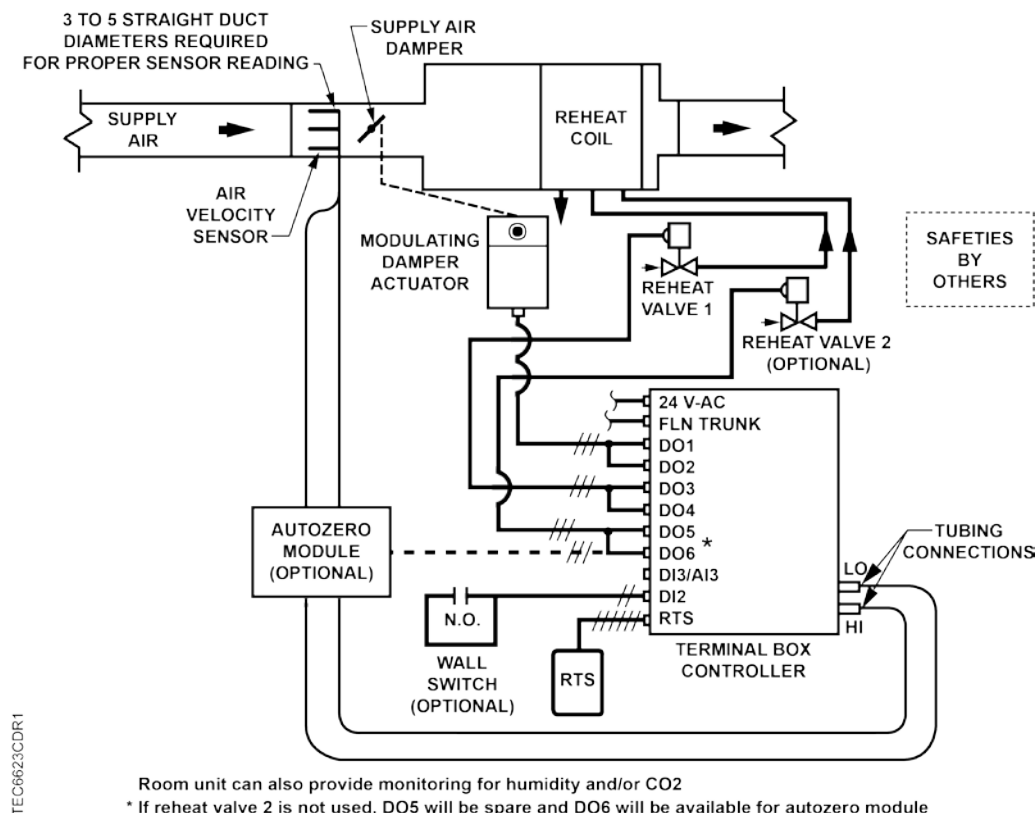
Overview



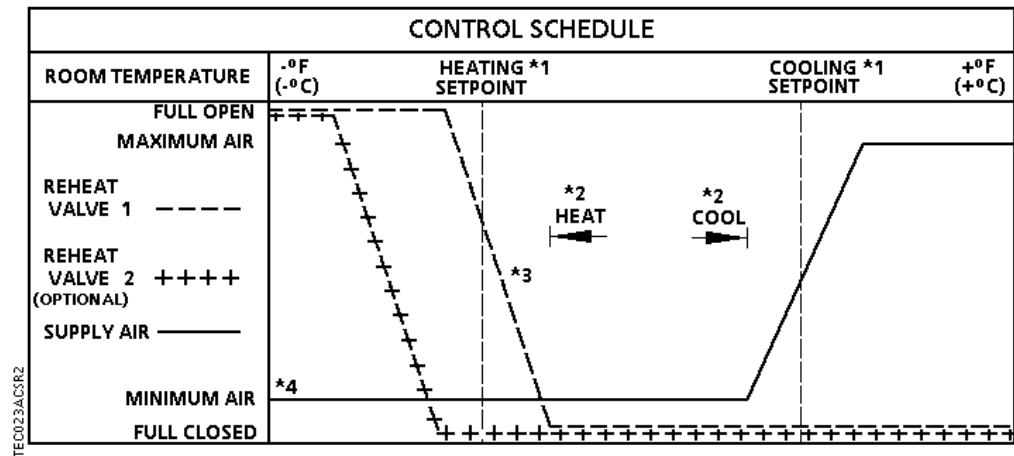
NOTE:

For information on applications with Firmware Revision Bx40 or earlier, see InfoLink and/or Asset Portal for documentation.

In Application 6623, the controller modulates the supply air damper of the terminal box for cooling and controls a hot water valve (or valves) for heating. When in heating, the terminal box either maintains minimum airflow or modulates the supply air damper. In order for the terminal box to work properly, the central air-handling unit must provide supply air for cooling.



Application 6623 - VAV with Hot Water Reheat.

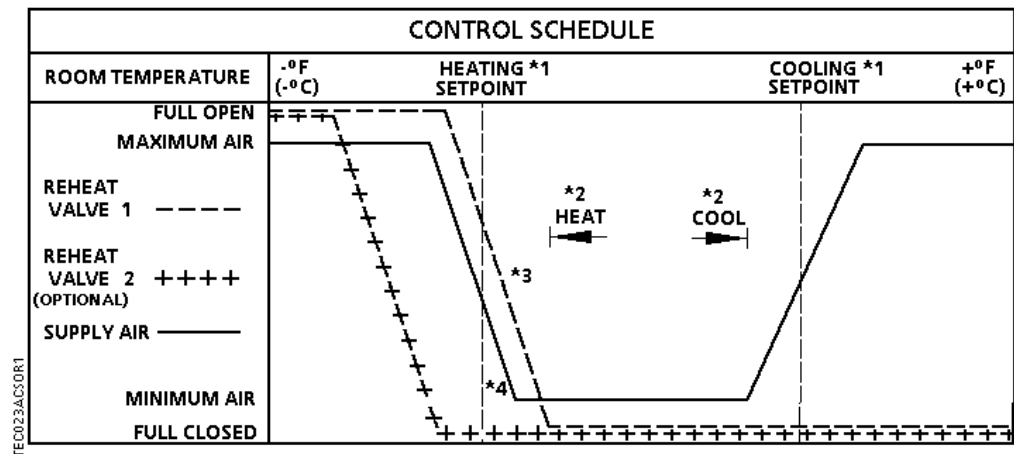


Application 6623 Control Schedule with Minimum Supply Air in Heating Mode.



NOTES:

1. See *Control Temperature Setpoints*.
2. See *Heating/Cooling Switchover*.
3. One or two stages modulating heating coil.
4. The airflow is shown at minimum flow through the entire heating mode (default setting).



Application 6623 Heating Mode Control Schedule with Modulating Supply Air in Heating Mode.



NOTES:

1. See *Control Temperature Setpoints*.
2. See *Heating/Cooling Switchover*.
3. One or two reheat valves are modulated.
4. The airflow is shown modulating in the entire heating mode. (Default setting must be changed). The airflow can operate sequenced, parallel, or overlapping with the reheat valve (optional). See *Sequencing Logic*.



NOTE:

The airflow is shown operating parallel with the reheat valve (optional). See Sequencing Logic [→ 19].

BACnet

The controller communicates using BACnet MS/TP protocol for open communications on BACnet MS/TP networks.

| Product | Supported BIBBs | BIBB Name |
|-----------|-----------------|--|
| BTEC/PTEC | DS-RP-B B | Data Sharing-Read Property-B |
| | DS-RPM-B | Data Sharing-Read Property Multiple-B |
| | DS-WP-B | Data Sharing-Write Property-B |
| | DM-DDB-B | Device Management-Dynamic Device Binding-B |
| | DM-DOB-B | Device Management-Dynamic Object Binding-B |
| | DM-DCC-B | Device Management-Device Communication Control-B |
| | DM-RD-B | Device Management-Reinitialize Device-B |
| | DM-BR-B | Device Management-Backup and Restore-B |
| | DM-OCD-B | Device Management-Object Creation and Deletion-B |

Hardware Inputs

Analog

- Air velocity sensor
- Room temperature sensor
- Room temperature setpoint dial (optional)
- Auxiliary temperature sensor (100K or 10K selectable thermistor, optional)

Digital

- Night/Unoccupied mode override (optional)
- Wall switch (optional)



NOTE:

Digital Room Units (Firmware Revision 26 and later) will update their controlled inputs without putting them Out Of Service. However, a command from an external source through the digital room unit will put the associated BACnet Input point Out Of Service.

Room Unit Identification

- For Analog Room Units – The revision number is visually identified by its case.
- For Digital Room Units (Firmware Revision 25 or earlier) – The revision number displays for 5 seconds when the room unit is first powered up. These room units will display `laptop` when a laptop is connected and will no longer update room temperature sensor values.
- For Digital Room Units (Firmware Revision 26 and later) – The revision number displays for 5 seconds when the room unit is first powered up or when a laptop is disconnected. These room units will continue to display and update the room temperature sensor values when a laptop is connected.

Hardware Outputs

Analog

- None

Digital

- Damper actuator (DO 1/DO 2)
- Autozero module (optional)
- 1st valve actuator (DO 3/DO 4)
- 2nd valve actuator (DO 5/DO 6) (optional)
- Autozero Module (DO 6) (optional)

Ordering Notes

550-432PA Siemens BACnet PTEC Terminal Box (VAV) Controller

Sequence of Operation

The following paragraphs present the sequence of operation for Application 6623, VAV with Hot Water Heat.

Control Temperature Setpoints

CTL STPT is Overridden:

If CTL STPT is overridden, that value is used regardless of any other settings. This disables the setpoint deadband feature.

CTL STPT in Night Mode:

The controller is in Night Mode if DAY.NGT = NGT and NGT OVRD = NGT.

When the controller is in night mode, CTL STPT holds the value of NGT CLG STPT or NGT HTG STPT depending on the value of HEAT.COOL. When the controller is in night mode, the value of RM STPT DIAL is ignored.

CTL STPT in Day Mode:

The controller is in Day Mode if DAY.NGT = DAY or NGT OVRD = DAY.

Without setpoint dial:

When the controller is in day mode and STPT DIAL = NO, CTL STPT holds the value of DAY CLG STPT or DAY HTG STPT depending on the value of HEAT.COOL.

With setpoint dial:

When the controller is in day mode and STPT DIAL = YES, CTL STPT holds a value based on RM STPT DIAL depending on your room unit model/revision.

The following sections describe the value of CTL STPT based on room unit type and configuration:

- CTL STPT using Standard/Absolute Mode (Digital Room Unit, Revision 26 and later)
- CTL STPT using Warmer/Cooler Mode (Digital Room Unit, Revision 26 and later)
- CTL STPT using Standard/Absolute Mode (Analog or Digital Room Unit)
- CTL STPT using Warmer/Cooler Mode (Analog Room Unit Only)



NOTE:

If RM STPT DIAL is failed, it maintains the last known value.

CTL STPT Using Standard/Absolute Mode (Digital Room Unit, Revision 26 and later)

Digital Room Unit (2200/2300 Series Firmware Revision 26 and later)

For all new digital room units, the value displayed and reported by the room unit is linked to the current heat/cool mode. When the mode changes, the value is automatically updated based on the new heat/cool mode.

When STPT SPAN is set to 0, the room setpoint adjustment on the digital room unit will function in a standard mode. The range of the adjustment will be based on RM STPT MIN and RM STPT MAX.

CTL STPT is set equal to RM STPT DIAL. The values for RM STPT MIN and RM STPT MAX will be applied to limit RM STPT DIAL before it is copied into CTL STPT.

CTL STPT Using Warmer/Cooler Mode (Digital Room Unit, Revision 26 and later)

Digital Room Unit (2200/2300 Series Firmware Revision 26 and later)



NOTE:

The warmer-cooler function is only available with BACnet PTEC controllers (standard 66xx apps).

When STPT SPAN is set to a value > 0 , the room setpoint adjustment on the digital room unit will function in a warmer/cooler mode. The range of the adjustment will be calculated based on the current DAY CLG STPT or DAY HGT STPT and the STPT SPAN value. This will allow the Room Setpoint Dial to be incremented up or down from these setpoints by STPT SPAN.

CTL STPT is set equal to RM STPT DIAL. The values for RM STPT MIN and RM STPT MAX will be applied to limit RM STPT DIAL before it is copied into CTL STPT.

When STPT SPAN > 0 , the minimum and maximum values for RM STPT DIAL are calculated as follows:

- Minimum lowest adjusted setpoint value is equal to DAY CLG STPT or DAY HTG STPT - STPT SPAN
- Maximum highest adjusted setpoint value is equal to DAY CLG STPT or DAY HTG STPT + STPT SPAN

Example in Cooling Mode

If the STPT SPAN is set to 2.0 degrees, and the DAY CLG STPT is 76°F, you can step up or down the room unit to adjust the RM STPT DIAL from 74°F to 78°F.

CTL STPT Using Standard/Absolute Mode (Analog or Digital Room Unit)

Analog (Series 1000) or Digital Room Units (Firmware Revision 25 or earlier)



NOTE:

2200/2300 digital room units with Firmware Revision 25 or earlier are only compatible with standard room unit functionality (no warmer/cooler).

When STPT SPAN is set to 0, CLT STPT is set based on the value of the setpoint dial and the setpoint deadband.

The setpoint deadband is the difference between the cooling and heating day setpoints (DAY CLG STPT DAY – HTG STPT). The setpoint deadband can be disabled by setting DAY HTG STPT equal to DAY CLG STPT. When DAY HTG STPT does not equal DAY CLG STPT, a setpoint deadband (or zero energy band) is used.

The following values are used in the calculation of CTL STPT:

- *Deadband* is the value of the difference between DAY CLG STPT and DAY HTG STPT and is used to establish the current heating and cooling setpoints.
- $Deadband = (DAY\ CLG\ STPT - DAY\ HTG\ STPT)$

CTL STPT is calculated as follows:

With Deadband disabled:

$CTL\ STPT = RM\ STPT\ DIAL$

With Deadband enabled in Heat Mode:

$CTL\ STPT = RM\ STPT\ DIAL - 0.5 * Deadband$

With Deadband enabled in Cool Mode:

$CTL\ STPT = RM\ STPT\ DIAL + 0.5 * Deadband$

CTL STPT is limited between the value of RM STPT MIN and RM STPT MAX

CTL STPT Using Warmer/Cooler Mode (Analog Room Unit Only)

Analog Room Unit (Series 1000)



NOTE:

The warmer-cooler function for analog room units (Series 1000) use the warmer/cooler scale of units with a warmer/cooler housing.

When SPTP SPAN > 0, the minimum and maximum values for RM STPT DIAL are calculated as follows:

- Minimum lowest adjusted setpoint value is equal to DAY CLG STPT or DAY HTG STPT - STPT SPAN

- Maximum highest adjusted setpoint value is equal to DAY CLG STPT or DAY HTG STPT + STPT SPAN

The full range of the analog room unit slider will be mapped to a range of minimum setpoint value to maximum setpoint value.

CTL STPT is set equal to RM STPT DIAL. The values for RM STPT MIN and RM STPT MAX will be applied to limit RM STPT DIAL before it is copied into CTL STPT.

Example in Cooling Mode

If the STPT SPAN is set to 2.0 degrees, and the DAY CLG STPT is 76°F, the room unit slider will adjust the cooling setpoint from 74°F to 78°F.

Heating/Cooling Switchover

If the following conditions are met for the length of time set in SWITCH TIME, the controller switches from heating to cooling mode by setting HEAT.COOL to COOL.

- HTG LOOPOUT < SWITCH LIMIT
- CTL TEMP > CTL STPT by at least the value set in SWITCH DBAND
- CTL TEMP > the appropriate cooling setpoint minus SWITCH DBAND

If the following conditions are met for the length of time set in SWITCH TIME, the controller switches from cooling to heating mode by setting HEAT.COOL to HEAT.

- CLG LOOPOUT < SWITCH LIMIT
- CTL TEMP < CTL STPT by at least the value set in SWITCH DBAND
- CTL TEMP < the appropriate heating setpoint minus SWITCH DBAND

When the STPT DIAL = NO, the heating/cooling switchover values are determined by DAY HTG STPT and DAY CLG STPT.

When the STPT DIAL = YES, the following sections describe the values used for the heating/cooling switchover points based on room unit type and configuration.

See the appropriate sections:

- Heating/Cooling Switchover Using Standard/Absolute Mode (Digital Room Unit, Revision 26 and later) [→ 12]
- Heating/Cooling Switchover Using Warmer/Cooler Mode (Digital Room Unit, Revision 26 and later) [→ 13]
- Heating/Cooling Switchover Using Standard/Absolute Mode (Analog Room Unit) [→ 13]
- Heating/Cooling Switchover Using Warmer/Cooler Mode (Analog Room Unit) [→ 14]

Heating/Cooling Switchover using Standard/Absolute Mode (Digital Room Unit, Revision 26 and later)

Recommended Configuration: Digital Room Units (2200/2300 Series Firmware Revision 26 and later)

For new digital room units, the graphic or actual value displayed and reported by the room unit is linked to the current heat/cool mode. When the mode changes, the value is automatically updated based on the new heat/cool mode.

- When the controller is in cooling mode, the heating switchover setpoint is as follows:

Heating switchover point is equal to $RM\ STPT\ DIAL - DAY\ CLG\ STPT + DAY\ HTG\ STPT$

- When the controller is in heating mode, the cooling switchover setpoint is as follows:
Cooling switchover point is equal to $RM\ STPT\ DIAL - DAY\ HTG\ STPT + DAY\ CLG\ STPT$

Example

$DAY\ CLG\ STPT = 74$ and $DAY\ HTG\ STPT = 70$

In cooling mode, when the user adjusts the setpoint value on the room unit to 76, the heating switchover point will equal $72 - SWITCH\ DBAND$.

Heating switchover point: $76 - 74 + 70 = 72 - SWITCH\ DBAND$

When the room temperature drops below heating switchover point and the switchover conditions are met, the controller switches to heating mode, the new value for the setpoint displays and $RM\ STPT\ DIAL$ is 72 degrees.

Heating/Cooling Switchover Using Warmer/Cooler Mode (Digital Room Unit, Revision 26 and later)

Digital Room Unit (2200/2300 Series Firmware Revision 26 and later)

For new digital room units, the graphic or actual value displayed and reported by the room unit is linked to the current heat/cool mode. When the mode changes, the value is automatically updated based on the new heat/cool mode.

The $RM\ STPT\ DIAL$ will display the current temperature setpoint based on a plus or minus position or increment entered by the user at the room unit.

When $SPTP\ SPAN > 0$, the minimum and maximum values for $RM\ STPT\ DIAL$ are calculated as follows:

- Minimum lowest adjusted setpoint value is equal to $DAY\ CLG\ STPT$ or $DAY\ HTG\ STPT - STPT\ SPAN$
- Maximum highest adjusted setpoint value is equal to $DAY\ CLG\ STPT$ or $DAY\ HTG\ STPT + STPT\ SPAN$

The heat/cool switchover mechanism is the same as in standard/absolute mode.

- When the controller is cooling mode, the heating switchover setpoint is as follows:
Heating switchover point is equal to $RM\ STPT\ DIAL - DAY\ CLG\ STPT + DAY\ HTG\ STPT$
- When the controller is heating mode, the cooling switchover setpoint is as follows:
Cooling switchover point is equal to $RM\ STPT\ DIAL - DAY\ HTG\ STPT + DAY\ CLG\ STPT$

Heating/Cooling Switchover Using Standard/Absolute Mode (Analog Room Unit)

Analog (Series 1000) or Digital Room Units (Firmware Revision 25 or earlier)

The difference between day heating and day cooling setpoint establishes the separation for heat/cool switchover points (deadband = $DAY\ CLG\ STPT - DAY\ HTG\ STPT$).

- When the controller is in cooling mode, the heating switchover setpoint is as follows:
Heating switchover point is equal to $RM\ STPT\ DIAL - 0.5 * \text{the deadband}$
- When the controller is in heating mode, the cooling switchover setpoint is as follows:
Cooling switchover point is equal to $RM\ STPT\ DIAL + 0.5 * \text{the deadband}$

Heating/Cooling Switchover Using Warmer/Cooler Mode (Analog Room Unit)

Analog Room Unit (Series 1000)

The RM STPT DIAL will display the current temperature setpoint based on a plus or minus position or increment entered by the user at the room unit.

The amount of offset that can be entered with the analog room unit is limited to a value of minus STPT SPAN to plus STPT SPAN.

- When the controller is in cooling mode, the heating switchover setpoint is as follows:
Heating switchover point is equal to DAY CLG STPT, plus the amount of offset entered
- When the controller is in heating mode, the cooling switchover setpoint is as follows:
Cooling switchover point is equal to DAY HTG STPT, plus the amount of offset entered

Room Temperature, Room Temperature Offset and CTL TEMP

ROOM TEMP is the temperature that is being sensed by the room temperature sensor (RTS).

RMTMP OFFSET (or TEMP OFFSET) is a user-adjustable offset that will compensate for deviations between the value of ROOM TEMP and the actual room temperature.

CTL TEMP is the room temperature that is used for control purposes. In other words, what the application is trying to do is to maintain CTL TEMP at the control setpoint.

When CTL TEMP is not overridden, CTL TEMP and ROOM TEMP are related by the following equation:

$$CTL\ TEMP = ROOM\ TEMP + RMTMP\ OFFSET\ (or\ TEMP\ OFFSET)$$

If CTL TEMP is not overridden, then:

- The current value of ROOM TEMP (normal or overridden) is used to determine the value of CTL TEMP.
- If ROOM TEMP has a status of Failed, then last known good value of ROOM TEMP is used to determine the value of CTL TEMP.

Day and Night Modes

The day/night status of the space is determined by the status of DAY.NGT. The control of this point differs depending on whether the controller is monitoring the status of a wall switch or if the controller is connected to a field panel.

When a wall switch is physically connected to the termination strip on the controller at DI 2 (see the *Control Diagram* in the Overview section), and WALL SWITCH = YES, the controller monitors the status of DI 2. When the status of DI 2 is ON (the switch is closed), then DAY.NGT will be set to DAY indicating that the controller is in day mode. When the status is OFF (the switch is open), then DAY.NGT will be set to NIGHT indicating that the controller is in night mode.

When WALL SWITCH = NO, the controller does not monitor the status of the wall switch, even if one is connected to it. In this case, if the controller is operating stand-alone, then the controller stays in day mode all the time. If the controller is operating with centralized control (that is, it is connected to a field panel), then the field panel can send an operator or PPCL command to override the status of DAY.NGT. See *Powers Process Control Language (PPCL) User's Manual* (125-1896) and the APOGEE P2 ALN Field Panel User's Manual (125-3019) or the APOGEE BACnet ALN Field Panel User's Manual (125-3020) for more information.

Night Mode Override Switch

If an override switch is present on the room temperature sensor and a value (in hours) other than zero has been entered into OVRD TIME, pressing the override switch will reset the controller to DAY operational mode for the time period that is set in OVRD TIME. The status of NGT OVRD changes to DAY. After the override time elapses, the controller returns to night mode and the status of NGT OVRD changes back to NIGHT. The override switch on the room sensor will only affect the controller when it is in night mode.

Ventilation Demand Minimum

Some VAV applications provide only two flow setpoints for minimum air flow control: minimum cooling and minimum heating (CLG FLOW MIN, HTG FLOW MIN). These setpoints are initially set during start-up and commissioning for each controller and include the zone ventilating requirements. In most cases, these minimum flow setpoints (and the maximum flow setpoints) are specified by the design engineer or the owner and are confirmed by the balancer and/or commissioning agent.

This VAV application has the ability to adjust the minimum flow setpoint for varying ventilation needs during occupied times. This may be done internally on controllers with PPCL, or externally via IAQ or DCV programs in a field panel. As the requirement may also exist to keep the cooling and heating flow minimum setpoints as originally specified, a new setpoint, ventilation demand minimum (VENT DMD MIN), is provided (and can be changed or written to as necessary).

The additional flow setpoint (VENT DMD MIN) is provided to allow setting and adjustment of the ventilation air required during occupied modes. VENT DMD MIN flow setpoint is used in conjunction with the existing cooling and heating flow minimum setpoints but only during the occupied modes. See *Night Flow Minimum* for operation in unoccupied times.

VENT DMD MIN can be set above, equal to, or below CLG FLOW MIN or HTG FLOW MIN setpoints and the controlling minimum would be the larger of the two. This allows the cooling flow min to be set to zero and use the vent demand to control cooling and heating ventilation requirements.

VENT DMD MIN can be controlled (reset) externally for ventilation demands as based on CO2 or other indoor air quality requirements. Minimum air flow will be the larger of cooling flow min or heating flow min setpoints and the current ventilation demand flow setpoint. The control maximum flow setpoints are not affected by VENT DMD MIN.

Night Flow Minimum

Some applications do not provide a distinction between day/occupied and night/unoccupied modes for the minimum air flow setpoints. For day/occupied operation, the cooling or heating minimum flow setpoints were designed to be the air flow for minimum cooling and ventilation or for air flow across heating coils. At night/unoccupied times the associated air handling unit was typically not running and therefore no distinction was necessary.

The use of this additional flow setpoint, NGT FLOW MIN, in place of heating flow min and cooling flow min, addresses these conditions. As the flow at night/unoccupied times does not require the ventilation needs for personnel, it can be set below other minimums or at zero. The configured maximum heating and cooling flow setpoints will still be used when the zone temperature exceeds the night cooling or heating setpoints.

Modulating Damper During Heating Mode (Optional)



⚠ CAUTION

The heating/cooling switchover mechanism is not affected by the air temperature in the supply duct.

To change the value of HEAT.COOL based on the supply air temperature, you must command HEAT.COOL through PPCL. This is required when the flow loop will be used as a source of cooling in cooling mode and a source of heat in heating mode (see Examples 1 through 3 in *Sequencing Logic*). If the flow loop is used in heating mode just to meet minimum air requirements, the heating/cooling switchover mechanism operates as described in this section to control HEAT.COOL (see Example 4 in *Sequencing Logic*).

Control Loops

The controller is controlled by three Proportional, Integral, and Derivative (PID) control loops; two temperature loops and a flow loop.

The two temperature loops are a cooling loop and a heating loop. The active temperature loop maintains room temperature at the value in CTL STPT. See *Control Temperature Setpoints*.

Advanced PID algorithm for the temperature control loops is employed to provide stability and to reduce unnecessary changes in the Flow setpoint when the room temperature is at or near the room temperature setpoint.

Cooling Loop – The cooling loop generates cooling loopout which is then used to generate FLOW STPT. FLOW STPT is the result of scaling the cooling loopout to the appropriate range of values determined by flow minimum (CLG FLOW MIN) and flow maximum (CLG FLOW MAX).

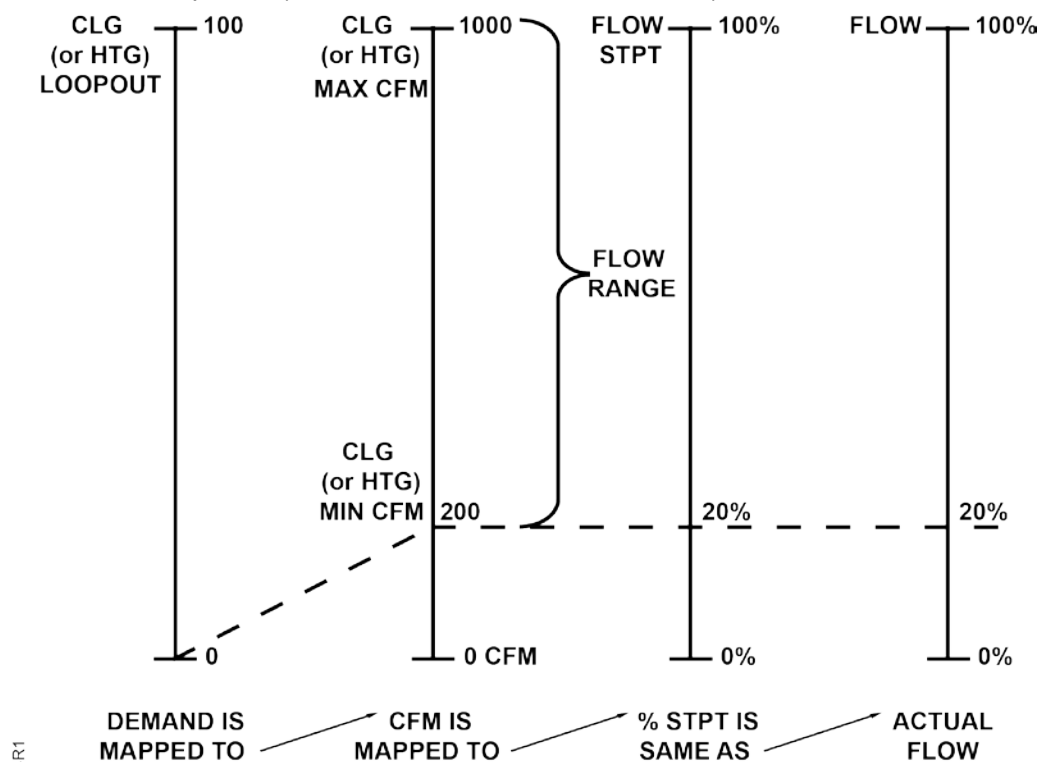
Flow minimum (CTL FLOW MIN) for Day cooling is set to the larger of CLG FLOW MIN and VENT DMD MIN. In Night cooling (or NGT OVRD = DAY), flow minimum is set to NGT FLOW MIN.

As described in the following figure, the flow setpoint is calculated by:

$$\text{FLOW STPT} = [\text{CLG LOOPOUT} \times (100\% - \% \text{ minimum setpoint})] + \% \text{ minimum setpoint}$$

Where percent minimum setpoint is:

$$\% \text{ minimum setpoint} = (\text{CLG FLOW MIN} / \text{CLG FLOW MAX}) \times 100 \%$$



* APPLIES TO EITHER HEATING OR COOLING MODE.

FLOW STPT and FLOW % are relative to MIN and MAX STPTS of corresponding heating or cooling mode.

Example

If CLG FLOW MIN = 200 cfm, and CLG FLOW MAX = 1000 cfm, the minimum flow setpoint is $(200 \text{ cfm} / 1000 \text{ cfm}) \times 100\% \text{ flow} = 20\%$.

When CLG LOOPOUT is 0%, FLOW STPT = 20% flow.

$[0\% \times (100\% - 20\%)] + 20\% = 20\%$

This ensures that the airflow out of the terminal box is no less than CLG FLOW MIN.

When CLG LOOPOUT is 50%, FLOW STPT = 60% flow.

$$[50\% \times (100\% - 20\%)] + 20\% = 60\%$$

When CLG LOOPOUT is 100%, FLOW STPT = 100% flow.

$$[100\% \times (100\% - 20\%)] + 20\% = 100\%$$

Heating Loop – If the controller is in heating mode, the operation of the flow loop is flexible. It can be set up to do one of the following:

- Option 1: Constantly maintain airflow out of the terminal box equal to CTL FLOW MIN.
- Option 2: Operate in sequence with the reheat.
- Option 3: Operate parallel with the reheat.
- Option 4: Have its operation overlap with the operation of the electric reheat.

If the option 1 is chosen, HTG LOOPOUT will control the electric reheat in order to maintain the room temperature. If option 2, 3, or 4 is chosen, HTG LOOPOUT will control both the flow loop setpoint (FLOW STPT) and the electric reheat in order to maintain the room temperature. See Sequencing Logic [→ 19] for more information.

HTG LOOPOUT will adjust the value of FLOW STPT differently depending on which flow loop setup is chosen. However, the following rule applies no matter what setup is chosen.

In heating mode, FLOW STPT is never set below (CTL FLOW MIN/HTG FLOW MAX) × 100% flow or above 100% flow.

In heating mode, CTL FLOW MIN is equal to HTG FLOW MIN.

Flow Loop – The flow loop maintains FLOW STPT by modulating the supply air damper, DMPR COMD. The flow loop maintains the airflow between CTL FLOW MIN and CTL FLOW MAX.

DAY/OCCUPIED MODE

When the controller is in day cooling mode:

- CTL FLOW MIN = larger of CLG FLOW MIN and VENT DMD MIN, and CTL FLOW MAX = CLG FLOW MAX.

When the controller is in day heating mode:

- CTL FLOW MIN = larger of HTG FLOW MIN and VENT DMD MIN, and CTL FLOW MAX = HTG FLOW MAX.

NIGHT/UNOCCUPIED MODE

When the controller is in night cooling mode:

- CTL FLOW MIN = NGT FLOW MIN, and CTL FLOW MAX = CLG FLOW MAX.

When the controller is in night heating mode:

- CTL FLOW MIN = NGT FLOW MIN, and CTL FLOW MAX = HTG FLOW MAX.

To enhance stable flow control, an advanced algorithm is used to calculate a controllable setpoint as the value approaches zero cfm (lps).

You can set CLG FLOW MIN equal to, but not greater than, CLG FLOW MAX. If the minimum and maximum values are set equal, the flow loop becomes a constant volume loop and loses its ability to control temperature.

FLOW is the input value for the flow loop. It is calculated as a percentage based on where AIR VOLUME is between 0 cfm and CTL FLOW MAX. This percentage is referred to as % flow.

- If AIR VOLUME = 0 cfm, FLOW is 0% flow.

- If AIR VOLUME = CTL FLOW MAX, FLOW is 100% flow.

The low limit of FLOW STPT will be the percentage that corresponds to the volume given in CTL FLOW MIN. This percentage can be calculated as:

$$(\text{CTL FLOW MIN} / \text{CTL FLOW MAX}) \times 100\% \text{ flow}$$

The flow loop ensures that the supply air will not be less than CTL FLOW MIN.

Example

If CTL FLOW MIN = 250 cfm, and CTL FLOW MAX = 1000 cfm,
the low limit of FLOW STPT = $(250 \text{ cfm} / 1000 \text{ cfm}) \times 100\% \text{ flow}$
= $0.25 \times 100\% \text{ flow}$
= 25% flow.

Since 25% of 1000 cfm = 250 cfm, the minimum airflow out of the terminal box will be 250 cfm.

Hot Water Coil – Terminal Unit



CAUTION

Airflow is required across the heating coil when located in the terminal unit. Do not set HTG FLOW MIN to 0 cfm (0 lps).

See the *Sequencing* section if airflow and heating coil do not start at the same time upon heating demand.

The heating loop modulates the heating valve to warm up the room.

The heating loop modulates the heating valve to warm up the room. When the controller is in cooling mode, the heating valve is closed.

When $(\text{HTG LOOPOUT} - \text{REHEAT START}) / (\text{REHEAT END} - \text{REHEAT START}) \times 100\%$ varies from 0 to 100% open of the reheat output range, VLV1 COMD varies from 0 to 100% open.

When the heating coil is located in the terminal unit, supply airflow is required to allow heat transfer from the coil to the room. Typical sequencing for flow and the heating value would be that they both start to modulate at (or near) the same heating demand. To minimize cool air being delivered in the HEAT mode, the demand start (REHEAT START) would be before the FLOW START (for example, by 5 or 10%) to allow the heating coil to warm as increased flow starts.

When the controller is in cooling mode, the heating valve is closed.

Sequencing Logic



NOTE:

Setting FLOW START = 0 and FLOW END = 100, will provide modulating supply airflow during heating mode (HTG FLOW MIN to HTG FLOW MAX).

In heating mode, this application includes logic that allows the flow loop to operate in sequence, parallel, or overlapping with the heating device. Selected portions of the output of the heating loop, HTG LOOPOUT, will drive both the flow loop and the heating from 0 to 100%. See the *Examples* section.

- There is a hot water valve.
- When this is done, FLOW STPT = 0 when HTG LOOPOUT = 0.

Example 1 (Airflow Sequenced First)

Assume that your system has a hot water valve that is to operate in sequence with the flow loop. If:

- FLOW START = 0%
- FLOW END = 50%
- REHEAT START = 50%
- REHEAT END = 100%

then,

- When HTG LOOPOUT = 0%, FLOW STPT will equal 0% flow.
- When HTG LOOPOUT = 25%, FLOW STPT will equal 50% flow.
- When HTG LOOPOUT ≥ 50%, FLOW STPT will equal 100% flow.
- When HTG LOOPOUT ≤ 50%, VLV COMD will equal 0% open.
- When HTG LOOPOUT = 75%, VLV COMD will equal 50% open.
- When HTG LOOPOUT = 100%, VLV COMD will equal 100% open.

Example 2 (Airflow and Heat Sequenced Together)

Assume that your system has a hot water valve that is to operate in parallel with the flow loop. If:

- FLOW START = 0%
- FLOW END = 100%
- REHEAT START = 0%
- REHEAT END = 100%

then,

- When HTG LOOPOUT = 0%, FLOW STPT will equal 0% flow.
- When HTG LOOPOUT = 50%, FLOW STPT will equal 50% flow.
- When HTG LOOPOUT = 100%, FLOW STPT will equal 100% flow.
- When HTG LOOPOUT = 0%, VLV COMD will equal 0% open.
- When HTG LOOPOUT = 50%, VLV COMD will equal 50% open.
- When HTG LOOPOUT = 100%, VLV COMD will equal 100% open.

Example 3 (Airflow Sequenced First with Overlap for Heating)

Assume that your system has a hot water valve that is to operate overlapping with the flow loop. If:

- FLOW START = 0%
- FLOW END = 75%
- REHEAT START = 25%
- REHEAT END = 100%

then,

- When HTG LOOPOUT = 0%, FLOW STPT will equal 0% flow.
- When HTG LOOPOUT = 37.5%, FLOW STPT will equal 50% flow.
- When HTG LOOPOUT ≥ 75%, FLOW STPT will equal 100% flow.
- When HTG LOOPOUT ≤ 25%, VLV COMD will equal 0% open.
- When HTG LOOPOUT = 62.5%, VLV COMD will equal 50% open.
- When HTG LOOPOUT = 100%, VLV COMD will equal 100% open.

Another option that the sequencing logic provides is to have the flow loop provide an airflow equal to HTG FLOW MIN throughout the heating mode with all of the temperature control being done by the hot water valve(s). The airflow minimum will be maintained by setting the FLOW START and FLOW END to a value of 0%, resulting in the corresponding minimum flow throughout the entire heating mode, regardless of the value of HTG LOOPOUT. Example 4 clarifies this:

Example 4 (Airflow Remains Fixed; Heating Modulates)

If the job requirements specify that the supply airflow in heating will remain fixed, set HTG FLOW MIN = HTG FLOW MAX so that the fixed value in heating is indicated. An alternative setting would be to set FLOW START = FLOW MIN = 0, which would fix the flow at HTG FLOW MIN.

Assume that your system has a hot water valve that provides the temperature control in the heating mode, while the flow loop provides for the minimum air requirements.

Assume:

- HTG FLOW MIN = 170 cfm
- HTG FLOW MAX = 1000 cfm

If:

- FLOW START = 0%
- FLOW END = 0% (or/and HTG FLOW MIN = HTG FLOW MAX)
- REHEAT START = 0%
- REHEAT END = 100%

then,

- When HTG LOOPOUT = 0%, FLOW STPT will equal $(170 \text{ cfm}/1000 \text{ cfm}) \times 100\% \text{ flow} = 17\% \text{ flow}$. This will cause the flow loop to maintain airflow of 170 cfm out of the terminal box.
- When HTG LOOPOUT = 50%, FLOW STPT will equal 17% flow.
- When HTG LOOPOUT = 100%, FLOW STPT will equal 17% flow.
- When HTG LOOPOUT = 0%, VLV COMD will equal 0% open.
- When HTG LOOPOUT = 50%, VLV COMD will equal 50% open.
- When HTG LOOPOUT = 100%, VLV COMD will equal 100% open.

Calibration

Calibration of the controller's internal air velocity sensor(s) is periodically required to maintain accurate air velocity readings. CAL SETUP is set with the desired calibration option during controller startup.

Depending on the value of CAL SETUP, calibration may be set to take place automatically or manually. If CAL AIR = YES, calibration is in progress.

- For a controller used without an Autozero Module (CAL MODULE, = NO), the damper is commanded closed to get a zero airflow reading during calibration.
- For a controller used with an Autozero Module (CAL MODULE = YES), calibration occurs without closing the damper.

Calibration of a hot water valve (if used) is done by commanding the valve to closed.

At the end of a calibration sequence, CAL AIR automatically returns to NO. A status of NO indicates that the controller is not in a calibration sequence.

The Autozero Module is enabled when it is wired to DO 6 and CAL MODULE is set to YES.

Floating Control Actuation Auto-correct

In addition to the existing options for floating control actuator full stroke actions, all floating control actuators are provided with additional logic to fully drive open or closed when commanded to 100% or 0%.

Room Unit Operation

Sensor Select

SENSOR SEL is a configurable, enumerated point (values are additive). This point tells the controller what type of room unit is being used and how to handle loss of data. It also provides the ability to enable the optional RH, and CO2 sensors and which thermistor type is connected.

Room Temperature, Setpoint, RH and CO2

- When the digital room unit (Series 2200/2300) is used, SENSOR SEL selects the source temperature and setpoint and enables a loss of communications indication:
 - Temperature/Setpoint enable and supervision for fail communications (temperature) with a value of 1.
 - Relative humidity enable and supervision for fail communications with a value of 2.
 - CO2 enable and supervision for fail communications with a value of 4.
- When the analog room unit (Series 1000/2000) is used, default temperature sensing (0) from an analog room unit is enabled (relative humidity and CO2 sensing are not available and should not be selected).

Thermistor Inputs

- Default for either input is 10K.
- To enable 100K thermistor on input, see the following table for additive values of 8 or 16.

Other Inputs (only available on Digital Room Unit)

- Use the following table to select and enable communications supervision of room temperature/setpoint dial, relative humidity or CO₂ for additive values of 1, 2 and 4.

| SENSOR SEL Value * (additive) | Description (include values to enable feature) |
|-------------------------------------|---|
| 1 | Select Digital Room Unit (for temperature sensing and setpoint dial) |
| 2 | Relative Humidity (RH) sensing |
| 4 | CO ₂ sensing |
| 8 | If short board: 100K Ω thermistor on AI 3 (else input is 10K Ω) If long board: 100K Ω thermistor on AI 5 (else input is 10K Ω) |
| 16 | Long board only: 100K Ω thermistor on AI 4 (else input is 10K Ω) |

Room CO₂

RM CO₂ displays the CO₂ value in units of parts-per-million (PPM). RM CO₂ (from the digital 2200/2300 room units) can be used with PPCL in the PTEC controller or unbundled for control or monitoring purposes.

Room RH

RM RH displays the relative humidity value in percent. RM RH can be used for PPCL in the PTEC or unbundled for control or monitoring purposes.

Room DEW POINT

The controller provides a calculation for DEW POINT temperature in Fahrenheit degrees (or Celsius degrees) using room temperature (using CLT TEMP) and room humidity (using RM RH). This calculation is valid for ranges of 55°F (12.8°C) to 95°F (35°C) and 20 to 100% relative humidity.

Auto Discovery

Auto Discovery allows you to automatically discover and identify PTEC controller devices on the BACnet MS/TP Network. There are two basic configurations:

- Devices not configured with an address. (Devices are discovered by their unique serial number.)
- Devices configured with an address and available for modification.

Auto Addressing

Auto Addressing allows you to automatically assign device addresses to a PTEC controller on the BACnet MS/TP Network. If a controller is not configured with a MAC address, you have the option to auto-address or manually address the controller. During this time the baud rate is automatically detected by the controller.

Controller(s) must be connected on the BACnet/IP network in order for automatic addressing to occur.

PPCL STATUS

PPCL STATUS displays LOADED or EMPTY.

- LOADED = PPCL programming is present in the controller. A new application number must be assigned (12000 through 12999).
- EMPTY = NO PPCL programming is present.

The maximum number of PPCL dynamic points is 15.

Fail Mode Operation

If the air velocity sensor fails, the controller uses pressure dependent control. The temperature loop controls the operation of the damper.

If the room temperature sensor fails, the controller operates using the last known temperature value.

Application Notes

- If temperature swings in the room are excessive or there is trouble maintaining the setpoint, the cooling loop needs to be tuned. If FLOW is oscillating while FLOW STPT is constant, the flow loop requires tuning.
- The controller, as shipped from the factory, keeps all associated equipment OFF. See the appropriate *Start-up Procedures* for information on how to release the controller and its equipment to application control.
- Spare DOs can be used as auxiliary points that are controlled by the field panel after being defined in the field panel's database. DO 5 and DO 6 may be used as auxiliary motor points. If using a pair of spare DOs to control a motor, you must unbundle the corresponding motor command point.
- In order for the heating loopout to work, MTR2 must be enabled via MTR SETUP.
- Spare DOs can be used as auxiliary points that are controlled by the field panel after being defined in the field panel's database. DO 3 and DO 4 or DO 5 and DO 6 may be used as auxiliary motor points. If using a pair of spare DOs to control a motor, you must unbundle the corresponding motor command point.

Wiring Diagram



CAUTION

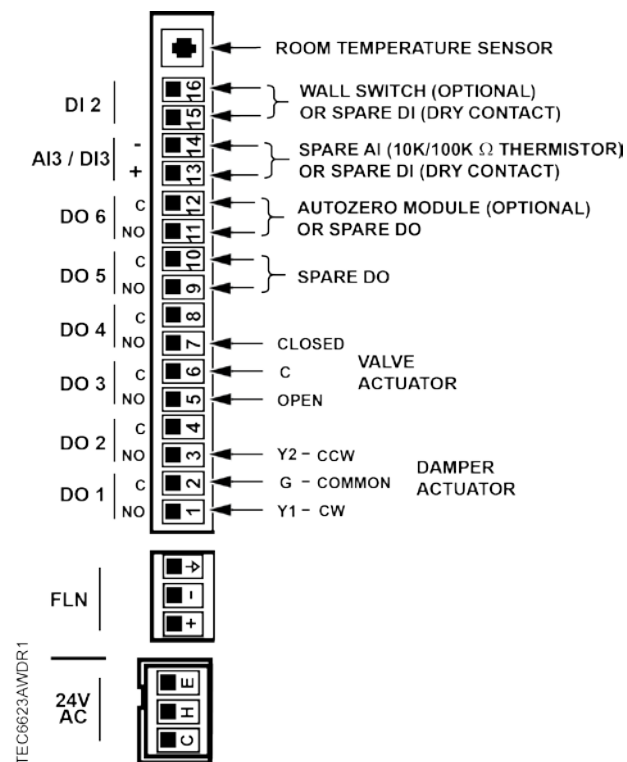
The controller's DOs control 24 Vac loads only. The maximum rating is 12 VA for each DO. An external interposing relay is required for any of the following:

- VA requirements higher than the maximum
- 110 or 220 Vac requirements
- DC power requirements
- Separate transformers used to power the load
(for example part number 540-147, Terminal Equipment Controller Relay Module)

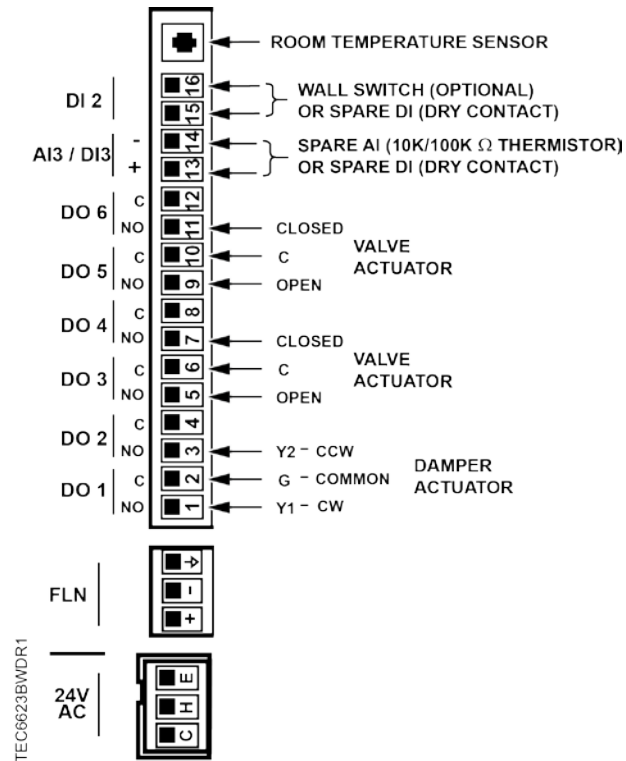


NOTE:

Thermistor inputs are 10K (default) or 100K software selectable (AUX TEMP AI X).



Application 6623 - VAV with One Hot Water Reheat Valve.



Application 6623 - VAV with Two Hot Water Reheat Valves.

Application 6623 Point Database

| Object Type ¹ | Object Instance (Point Number) | Object Name (Descriptor) | Factory Default (SI Units) ² | Engr Units (SI Units) | Range | Active Text | Inactive Text |
|--------------------------|--------------------------------|--------------------------|---|-----------------------|-----------|-------------|---------------|
| AO | 1 | CTLR ADDRESS | 255 | -- | 0-255 | -- | -- |
| AO | 2 | APPLICATION | 6688 | -- | 0-32767 | -- | -- |
| AO | 3 | RMTMP OFFSET | 0.0 (0.0) | DEG F (DEG C) | -31.75-32 | -- | -- |
| AI | {04} | ROOM TEMP | 74.0 (23.44888) | DEG F (DEG C) | 48-111.75 | -- | -- |
| BO | {05} | HEAT.COOL | COOL | -- | Binary | HEAT | COOL |
| AO | 6 | DAY CLG STPT | 74.0 (23.44888) | DEG F (DEG C) | 48-111.75 | -- | -- |
| AO | 7 | DAY HTG STPT | 70.0 (21.20888) | DEG F (DEG C) | 48-111.75 | -- | -- |
| AO | 8 | NGT CLG STPT | 82.0 (27.92888) | DEG F (DEG C) | 48-111.75 | -- | -- |
| AO | 9 | NGT HTG STPT | 65.0 (18.40888) | DEG F (DEG C) | 48-111.75 | -- | -- |
| AO | 11 | RM STPT MIN | 55.0 (12.80888) | DEG F (DEG C) | 48-111.75 | -- | -- |
| AO | 12 | RM STPT MAX | 90.0 (32.40888) | DEG F (DEG C) | 48-111.75 | -- | -- |
| AI | {13} | RM STPT DIAL | 74.0 (23.44888) | DEG F (DEG C) | 48-111.75 | -- | -- |
| BO | 14 | STPT DIAL | NO | -- | Binary | YES | NO |
| AI | {15} | AUX TEMP AI3 | 74.0 (23.495556) | DEG F (DEG C) | 37.5-165 | -- | -- |
| AO | 16 | FLOW START | 0 | PCT | 0-102 | -- | -- |
| AO | 17 | FLOW END | 0 | PCT | 0-102 | -- | -- |
| BO | 18 | WALL SWITCH | NO | -- | Binary | YES | NO |
| BI | {19} | DI OVRD SW | OFF | -- | Binary | ON | OFF |
| AO | 20 | OVRD TIME | 0 | HRS | 0-255 | -- | -- |
| BO | {21} | NGT OVRD | NIGHT | -- | Binary | NIGHT | DAY |
| AO | 22 | REHEAT START | 0 | PCT | 0-102 | -- | -- |
| AO | 23 | REHEAT END | 100 | PCT | 0-102 | -- | -- |
| BI | {24} | DI 2 | OFF | -- | Binary | ON | OFF |
| BI | {25} | DI 3 | OFF | -- | Binary | ON | OFF |
| BO | {29} | DAY.NGT | DAY | -- | Binary | NIGHT | DAY |
| AO | 31 | CLG FLOW MIN | 220 (103.818) | CFM (LPS) | 0-131068 | -- | -- |
| AO | 32 | CLG FLOW MAX | 2200 | CFM (LPS) | 0-131068 | -- | -- |

| Object Type ¹ | Object Instance (Point Number) | Object Name (Descriptor) | Factory Default (SI Units) ² | Engr Units (SI Units) | Range | Active Text | Inactive Text |
|--------------------------|--------------------------------|--------------------------|---|-----------------------|-----------|-------------|---------------|
| | | | (1038.18) | | | | |
| AO | 33 | HTG FLOW MIN | 220 (103.818) | CFM (LPS) | 0-131068 | -- | -- |
| AO | 34 | HTG FLOW MAX | 2200 (1038.18) | CFM (LPS) | 0-131068 | -- | -- |
| AI | {35} | AIR VOLUME | 0 (0.0) | CFM (LPS) | 0-131068 | -- | -- |
| AO | 36 | FLOW COEFF | 1 | -- | 0-2.55 | -- | -- |
| AO | {37} | VLV2 COMD | 0 | PCT | 0-102 | -- | -- |
| AO | {38} | VLV2 POS | 0 | PCT | 0-102 | -- | -- |
| AO | 39 | MTR3 TIMING | 130 | SEC | 0-511 | -- | -- |
| BO | {41} | DO 1 | OFF | -- | Binary | ON | OFF |
| BO | {42} | DO 2 | OFF | -- | Binary | ON | OFF |
| BO | {43} | DO 3 | OFF | -- | Binary | ON | OFF |
| BO | {44} | DO 4 | OFF | -- | Binary | ON | OFF |
| BO | {45} | DO 5 | OFF | -- | Binary | ON | OFF |
| BO | {46} | DO 6 | OFF | -- | Binary | ON | OFF |
| AO | {48} | DMPR COMD | 0 | PCT | 0-102 | -- | -- |
| AO | {49} | DMPR POS | 0 | PCT | 0-102 | -- | -- |
| AO | 51 | MTR1 TIMING | 95 | SEC | 0-511 | -- | -- |
| AO | {52} | VLV1 COMD | 0 | PCT | 0-102 | -- | -- |
| AO | {53} | VLV1 POS | 0 | PCT | 0-102 | -- | -- |
| AO | 55 | MTR2 TIMING | 130 | SEC | 0-511 | -- | -- |
| AO | 56 | DMPR ROT ANG | 90 | -- | 0-255 | -- | -- |
| AO | 58 | MTR SETUP | 0 | -- | 0-255 | -- | -- |
| AO | 59 | DO DIR. REV | 0 | -- | 0-255 | -- | -- |
| AO | 63 | CLG P GAIN | 20.0 (36.0) | -- | 0-63.75 | -- | -- |
| AO | 64 | CLG I GAIN | 0.01 (0.018) | -- | 0-1.023 | -- | -- |
| AO | 65 | CLG D GAIN | 0 (0.0) | -- | 0-510 | -- | -- |
| AO | 67 | HTG P GAIN | 10.0 (18.0) | -- | 0-63.75 | -- | -- |
| AO | 68 | HTG I GAIN | 0.01 (0.018) | -- | 0-1.023 | -- | -- |
| AO | 69 | HTG D GAIN | 0 (0.0) | -- | 0-510 | -- | -- |
| AO | 71 | FLOW P GAIN | 0 | -- | 0-51.15 | -- | -- |
| AO | 72 | FLOW I GAIN | 0.01 | -- | 0-1.023 | -- | -- |
| AO | 73 | FLOW D GAIN | 0 | -- | 0-510 | -- | -- |
| AO | 74 | FLOW BIAS | 50 | PCT | 0-102 | -- | -- |
| AO | {75} | FLOW | 0 | PCT | 0-1023.75 | -- | -- |
| AO | {76} | CTL FLOW MIN | 220 (103.818) | CFM (LPS) | 0-131068 | -- | -- |

| Object Type ¹ | Object Instance (Point Number) | Object Name (Descriptor) | Factory Default (SI Units) ² | Engr Units (SI Units) | Range | Active Text | Inactive Text |
|--------------------------|--------------------------------|--------------------------|---|-----------------------|-------------|-------------|---------------|
| AO | {77} | CTL FLOW MAX | 2200 (1038.18) | CFM (LPS) | 0-131068 | -- | -- |
| AO | {78} | CTL TEMP | 74.0 (23.44888) | DEG F (DEG C) | 48-111.75 | -- | -- |
| AO | {79} | CLG LOOPOUT | 0 | PCT | 0-102 | -- | -- |
| AO | {80} | HTG LOOPOUT | 0 | PCT | 0-102 | -- | -- |
| AO | 85 | SWITCH LIMIT | 5.2 | PCT | 0-102 | -- | -- |
| AO | 86 | SWITCH TIME | 10 | MIN | 0-255 | -- | -- |
| BO | 87 | CAL MODULE | NO | -- | Binary | YES | NO |
| AO | 88 | VALVE COUNT | 1 | -- | 0-255 | -- | -- |
| AO | 90 | SWITCH DBAND | 1.0 (0.56) | DEG F (DEG C) | 0-63.75 | -- | -- |
| AO | {92} | CTL STPT | 74.0 (23.44888) | DEG F (DEG C) | 48-111.75 | -- | -- |
| AO | {93} | FLOW STPT | 0 | PCT | 0-255.75 | -- | -- |
| BO | {94} | CAL AIR | NO | -- | Binary | YES | NO |
| AO | 95 | CAL SETUP | 4 | -- | 0-255 | -- | -- |
| AO | 96 | CAL TIMER | 12 | HRS | 0-255 | -- | -- |
| AO | 97 | DUCT AREA | 1.0 (0.09292) | SQ. FT (SQ M) | 0-6.375 | -- | -- |
| AO | 98 | LOOP TIME | 5 | SEC | 0-255 | -- | -- |
| AO | {99} | ERROR STATUS | 0 | -- | 0-255 | -- | -- |
| AO | 104 | NGT FLOW MIN | 0 (0.0) | CFM (LPS) | 0-131068 | -- | -- |
| AO | {105} | VENT DMD MIN | 0 (0.0) | CFM (LPS) | 0-131068 | -- | -- |
| AO | 106 | STPT SPAN | 0.0 (0.0) | DEG F (DEG C) | 0-63.75 | -- | -- |
| AO | {121} | DEW POINT | -40.0 (-40.0) | DEG F (DEG C) | -40-1598.35 | -- | -- |
| AO | 124 | SENSOR SEL | 0 | -- | 0-255 | -- | -- |
| AI | {125} | RM CO2 | 1000 | PPM | 0-8191 | -- | -- |
| AI | {126} | RM RH | 50 | PCT | 0-102 | -- | -- |
| BO | {127} | PPCL STATE | EMPTY | -- | Binary | LOADED | EMPTY |

¹⁾ Object Types are; Analog Input (AI), Analog Output (AO), Binary Input (BI) and Binary Output (BO).

²⁾ A single value in a column means that the value is the same in English units and in SI units.

³⁾ Point numbers that appear in brackets { } may be unbundled at the field panel.